



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-487 Grade 8 Class A

Standard Specification for Low Alloy Steel and Martensitic Stainless Steel Castings Suitable for Pressure Containing Parts

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-487 Grade 8 Class A Low Alloy Steel and Martensitic Stainless Steel Castings Suitable for Pressure Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 - 0.200	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.800 max.		
Manganese	Mn %	0.500 - 0.900		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	2.000 - 2.750		
Molybdenum	Mo %	0.900 - 1.100		
Vanadium	V %	0.030 max.		
Tungsten	W %	0.100 max.		
Copper	Cu %	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	585 - 760
			Yield Strength in Mpa	380 min.
			Elongation in %	20 min.
			Reduction of Area in %	35 min.
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-487 Class 8N	ASME	USA	Casting
J220911	UNS	USA	Casting
SA-487 Grade 8B	ASME	USA	Casting
SA-487 Grade 8C	ASME	USA	Casting
A487 8A	ASTM	USA	Casting
A487 8B	ASTM	USA	Casting
A487 8C	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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ONE STOP SOLUTION FOR METAL PARTS